



SURVIVAIR®



TECHNICAL BULLETIN

TECHNICAL BULLETIN #130

SUBJECT: UPDATE OF TECHNICAL BULLETINS

DATE: March 7, 2006

PRODUCTS AFFECTED: All Survivair Products

Periodically, the Technical Services Department publishes a Technical Bulletin which summarizes cancellations, updates, or corrects past Technical Bulletins. Technical Bulletin No. 130 provides this information.

It is a condition of technician certification that all SURVIVAIR–certified technicians are responsible to remain current on new procedures and parts through SURVIVAIR’s published Technical Bulletins, Technical Manual Revisions, and Certification Seminars. Should you desire further information, please contact your nearest SURVIVAIR Warranty Service Center, SURVIVAIR Distributor, or call SURVIVAIR the Technical Service Department at (800) 394-0410.

All Survivair Technical Bulletins can be downloaded from the Survivair web site. Survivair’s web site address is www.survivair.com The Technical Bulletins can be found on this web site by clicking on “Support” and then “Technical Bulletins”. Any or all of the Technical Bulletins can be downloaded to your computer for printing.

The following technical bulletins have been cancelled and removed from publication:

1 – 3	5 - 25	27 - 37	39	41 - 55	59
61	63 & 64	66	69 - 72	74 - 77	79 - 81
83 & 84	86	89 & 90	93	96 & 97	99
106	110	120 & 121			

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No.	TITLE	CHANGES
4	Facepiece Cleaning Procedure	Current: see Technical Bulletin No. 40 for additional information.

26	Mandatory retrofit of 910150 Cap & Chain Accessory for use on Mark 2 style SCBA's	Current
38	Mark 2 Gauge Line	Current with changes: Add: (First sentence) A. "wrap the regulator mounted gauge line..." B. "step 2 around the under arm" intermediate pressure hose. (Step #2) add: Users with "Y" adapters (Buddy Breather) kits may wish to use less turns.
40	"Sticky" Exhalation valves on the Mark 2 mask	Current
56	SCBA Cold Weather Maintenance	Current
57	Survivair SCBA Quick Connects	Current
58	LP Hose Clamps on SCBA's	Current with changes: Paragraph C, sentence 2, add: "upper hose" clamp. Note - Add: pair of slip joint pliers such as SEARS 9HT52136.
60	LP Hose Clamps on SCBA units	Current
62	Christolube	Current with corrections: Remove from line 4: "1/2 cc blisters, p/n 910452, which will lubricate one or two units and in". Christolube in .5 cc size, p/n 910452, is no longer available.
65	SCBA used in excessive heat or flashover	Current
67	Identifying SCBA approvals	Current
68	Mark 2 SCBA/SAR 2 nd stage regulator parts	Current
73	Mark 2 Over-the Shoulder (OTS) gauge hose	Current
78	Dip Tube, P/N: 921021, re-installation procedure.	Current
82	Composite Cylinder Safety Notice, (April 1993)	Current
85	Salvage Master wet vacuum	Current
87	Change to maximum operating pressures for Survivair P/N: 981200 (TC-19C-269) constant flow type C supplied air respirator.	Current
88	SCBA cold weather "freeze-up"	Current, reference technical bulletins # 56 & 95
91	Cylinder valve latch assembly	Current
92	Replacement of O-rings in Sigma SCBA	Current with changes: Part number correction, first sentence,

		last part number. Is: 961124. Was: 961114.
94	Clamp replacement, EBA-5/10/HF5	Current
95	Cold weather operation Sigma, Omega, Secoba, LO-PRO, Mark 3, Mark 2, Mark 1, XL-60, XL-30, and S-30.	Current
98	Storage procedures for Survivair SCBA	Current
100	SmallTalk® voice projection unit, speaker grill re-attachment for Classic facepieces.	Current
101	TwentyTwenty® style facepiece headnet™ installation and orientation procedures	Current
102	Lubricants, Cleaners and Adhesives	Change: Loctite 425 Assure Survivair P/N: Is: 820471 .7 oz. / 20 g Was: 961189 Sentry Seal, Blue, 1 oz. Survivair P/N: Is: 820472 Was: 988198
103	Cylinder filling procedures.	Current Reference Technical Bulletin 125 for updates
104	Marking of life support product components.	Current
105	Panther SBCA Serial Numbers	Current
107	SmallTalk® voice projection unit, speaker grill re-attachment for TwentyTwenty facepieces.	Current
108	Luxfer Technical Bulletin Entitled “Inspection and Replacement Procedures for Luxfer SCBA Hoop-Wrapped Aluminum-lined Cylinders Manufactured from 6351-T6 Alloy.” (Dated: Sept. 11, 2000)	Current
109	Improper SmallTalk® Battery Installation	Current
111	ADAM® Function Buttons & Gauge Line Torque Procedures	Current
112	XL-30 Regulators	Current

113	Procedure for changing from Non-Locking Cylinder Valve Handwheel to the Locking Collar Style cylinder Valve Handwheel.	Current
114	TwentyTwenty Plus® Radio Communication System and Small Talk Plus amplifier pin replacement kit, P/N: 980126	Current
115	ADAM repair cost & gauge line torque procedure	Current
116	Panther first stage cap screw Loctite® and torque procedure	Current Corrected Overhaul Procedure statement. Is: The Overhaul Procedure must be done when performing an overhaul. Was: The Overhaul Procedure must be done when performing a standard six year overhaul. Reference Technical Bulletin 124 regarding further information on overhauls.
117	Trigger Pin Lubricant Addendum	Current
118	XL series of SCBA	Current
119	Panther Plain Whistle & Warbling Whistle Alarm Cap sound level test procedures	Current
122	Panther™ and Cougar Second Stage Regulator Outlet	Current
123	905700 Portable Test Console (PTC)	Current
124	Survivair Respirator Overhaul Requirements	Current
125	Cylinder Filling Procedures	Current, provides an update to Technical Bulletin 103
126	Batteries	Current
127	Discontinuation of the Use of Never-Seez® on Survivair® Cylinder Valve Threads	Current
128	Torque Specifications for SCBA Cylinder and Valve Assemblies	Current
129	Torque Specifications for SCBA Cylinder and Valve Assemblies, Installation Instructions	Current, Supersedes Technical Bulletin 93
130	Update of Technical Bulletins	Current

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