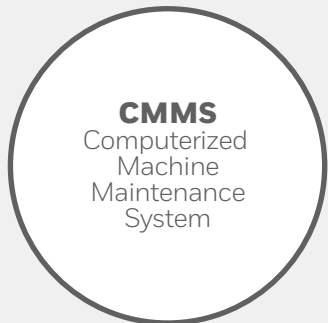
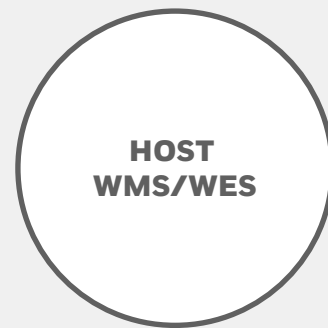


MACHINE CONTROL BUSINESS LOGIC ARCHITECTURE

EXTERNAL SERVICES



CONTROLS SERVICES

